



AC 161



Polska

TÜV SÜD POLSKA Sp. z o.o.

ul. Podwale 17

00-252 WARSZAWA

NOTIFIED BODY No. 2527

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 2527-CPR-1A.262.02

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL AND ALUMINIUM STRUCTURAL COMPONENTS

welded and screwed execution class up to EXC3

conformity declaration method: 3a according to EN 1090-1:2009 + A1: 2011

declared performance characteristics proved by the manufacture on the basis of:

initial type testing (ITT)

placed on the market under the name or trade mark of:

HT LASER Sp. z o.o.

ul. Mogileńska 50, 61 – 044 Poznań, Poland

and produced in the manufacturing plant

HT LASER Sp. z o.o.

ul. Mogileńska 50, 61 – 044 Poznań, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **16.03.2017**, revised on **06.05.2019** and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until **15.02.2021** under the pain of expiry of the certificate.

Warsaw, date 6th of May 2019



The validity of the certificate can be verified through the QR-code or under:
http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/



Mieczysław Ojciecziński
Deputy CEO

WELDING CERTIFICATE



Polaska

Issue No. 2 of 6th of May 2019

for:

HT LASER Sp. z o. o.

ul. Mogileńska 50, 61 – 044 Poznań, Poland

1. Scope of the certificate:

Manufacturing of steel structural components according to requirements of EN 1090-2:2018.
 Manufacturing of aluminium structural components according to requirements of EN 1090-3:2008.

2. Type of products:

Steel structural components in execution classes EXC1, EXC2, EXC3.
 Aluminium structural components in execution classes EXC1, EXC2, EXC3.

3. Powers for welding:

- The quality requirements for fusion welding of metallic materials of EN ISO 3834-2:2005 in the scope of manufacturing of products listed in point 2 are fulfilled.
- Parent metal groups (according to ISO/TR 15608):
 1.1, 1.2, 2.1, 3.2, 8.1, 22.3, 23.1
- **Welding processes and allied processes** (according to EN ISO 4063):
 131 MIG welding with solid wire electrode
 135 MAG welding with solid wire electrode
 135 Auto Automatic MAG welding with solid wire electrode
 141 TIG welding with solid filler material (wire/rod)
- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
KLAWIŃSKI Maciej	Welding Supervisor	IWE
GRZEŚKOWIAK Paweł	Deputy of Welding Supervisor	IWE

4. Other applied processes:

Mechanical cutting, thermic cutting, cold forming, drilling, mechanical fastening, assembly on-site.

This welding certificate will remain valid as long as no cases occur listed in point B.4.1 of EN 1090-1:2009+A1:2011 and unless the certificate of conformity of the Factory Production Control is not suspended or withdrawn by the notified body.

Remarks: - - -

Warsaw, 06.05.2019



Mieczysław Obiedzinski
 Deputy CEO