



AC 161



Polska

CERTIFICATE

WELDING OF RAILWAY VEHICLES AND COMPONENTS acc. EN 15085-2:2007

Manufacturer: **HT LASER Sp. z o.o.**

ul. Mogileńska 50

61-044 Poznań, Poland

fulfills the requirements to perform welding work within the range

Certification level CL1 according to EN 15085-2:2007

Field of application: Manufacturing of:

- simple parts of rail vehicles
- construction parts of rail vehicles.

Range of approval:

Welding process acc. EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
131	22.3	1,5 – 6,0	---
131	22.3	1,5 – 6,0	FW
135 Auto	2.1	3,0 – 20,0	---
135	3.2	3,0 – 24,0	---

Continuation of the range of approval on the subsequent page

Welding coordinator: **Maciej Klawiński, IWE**
 Deputy of welding coordinator: **Paweł Grześkowiak, IWE**
 Additional coordinators: See reverse
 Certificate no.: **TSP-15085-030.02**
 Valid: **From 16.03.2017 to 15.03.2020**
 Next surveillance audit: **until 16.02.2020**
 Date of issue: **06.05.2019**
 Auditor: **Piotr Wereszczyński**



Artur Labus
Director of Certification Center

TÜV SÜD Polska Sp. z o.o.

ul. Podwale 17

00 – 252 Warszawa



(PP05-F03-15085 issue 4 valid
from 01-10-2018)



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Range of approval (continuation):

Welding process acc: EN ISO 4063	Material group acc: ISO/TR 15608	Dimensions	Notes
135	3.2	≥ 5,0	FW
135	3.2	3,0 – 20,0	FW
135	8.1	3,0 – 24,0 / Ø ≥ 15,0	FW
141	1.2	2,03 – 5,8 / Ø ≥ 25,0	---
141	8.1	1,3 – 5,2	---
141	23.1	1,5 – 6,0 / Ø ≥ 25,0	---
141	23.1	1,5 – 6,0 / Ø ≥ 25,0	FW

Additional welding coordinators:

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Notes on certificate / extensions:

The certification was granted in accordance with the certification program PR15085 as at 01.12.2014.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:

http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 06.05.2019



Artur Labus
Director of Certification Center

TÜV SÜD Polska Sp. z o.o. ● ul. Podwale 17 ● 00 – 252 Warszawa ● Polska ● www.tuv-sud.pl