

CERTIFICATE OF APPROVAL

Lloyd's Register Verification Limited
hereby certifies that the company:

HT LASER OY
Kolhontie 88, 42700 Keuruu
FINLAND

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2005

**Quality requirements for fusion welding of metallic
materials - Part 2: Comprehensive quality requirements**
in the extent mentioned on the schedule of this certificate.

This certificate is valid only in association with the certificate schedule bearing the same number
on which the locations applicable to this approval are listed.

Approval Certificate No: HEQ 6010859/C1	Original Approval	:	16 May 2019
	Current Certificate	:	16 May 2019
	Certificate Expiry	:	15 May 2024

R.A.Pennycook UK TQM

Issued by: Lloyd's Register Verification Ltd

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*Lloyd's Register Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 71 Fenchurch Street, London, EC3M 4BS, UK.
A subsidiary of Lloyd's Register Group Limited.*

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CERTIFICATE SCHEDULE HT LASER OY

Kolhontie 88, 42700 KEURUU, FINLAND

Head Office:

HT LASER OY
Kolhontie 88,
42700 Keuruu
Finland

Activities:

Welded, machined and surface treated parts for machinery and steel constructions
Laser, laser arc hybrid and arc welding parts for machinery and constructions of special steels and aluminium

Locations:

HT LASER OY
Rakentajantie 26,
20780 Kaarina
Finland

Activities:

Welded, machined and surface treated parts for machinery and steel constructions

HT LASER OY
Uurastajankatu 13B,
33710 Tampere
Finland

Welded, machined and surface treated parts for machinery and steel constructions

HT LASER OY
Tuotantokatu 2,
53850 Lappeenranta
Finland

Laser, laser arc hybrid and arc welding parts for machinery and constructions of special steels and aluminium.

Approval Certificate No:	Original Approval	:	16 May 2019
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**CERTIFICATE SCHEDULE
HT LASER OY**

Kolhontie 88, 42700 KEURUU, FINLAND

ISO 3834-2 Scope of Activity

Type of products	Welded, machined and surface treated parts for machinery and steel constructions Laser, laser arc hybrid and arc welding parts for machinery and constructions of special steels and aluminium		
Product standards	EEMUA 158, Norsok M101, DNV-OS-C401, ASME I, VIII Div 1 & 2, API 2B, EN 19902, Lloyd's Register Rules, AWS D1.1 or other customer specified standard.		
Parent materials groups (ISO/TR 15608)	1,2,3.1,8.1,22,23	Welding and allied processes (ISO 4063)	111,131,135,136,138,141,521,522
	Responsible welding co-ordinator(s)		
Name	Qualification		
Ismo Tervämäki (RWC)	IWT Diploma no. IWT FI 00192		
Mikko Ristimäki (Kaarina)	IWS Diploma no. IWS FI 01810		
Hannu Hakamäki (Keuruu)	IWS Diploma no. IWS FI 01758		
Matti Koskinen (Tampere)	IWS Diploma no. IWS FI 01931		
Anna Fellman (Lappeenranta)	IWE Diploma no. IWE FI 00349		

Approval Certificate No: HEQ 6010859/C1	Original Approval	:	16 May 2019
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CERTIFICATE OF APPROVAL

Lloyd's Register Quality Assurance
hereby certifies that the company:

HT LASER OY
Rakentajantie 26, 20780 Kaarina
Finland

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2005

**Quality requirements for fusion welding of metallic
materials - Part 2: Comprehensive quality requirements**
in the extent mentioned on the schedule of this certificate.

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This certificate forms part of the approval identified by approval number: HEQ 6010859/C1

Approval Certificate No:	Original Approval	:	16 May 2019
HEQ 6010859/C2	Current Certificate	:	16 May 2019
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CERTIFICATE SCHEDULE
HT LASER OY
Rakentajantie 26, 20780 Kaarina
Finland

ISO 3834-2 Scope of Activity

Type of products	Welded, machined and surface treated parts for machinery and steel constructions
Product standards	EN ISO5817, EN ISO 8501-3, EN ISO 15613, EN ISO15614 -1, EN ISO15609-1. Inspection Standards: EN ISO9606-1, EN ISO14732 and Company Standards
Parent materials groups (ISO/TR 15608)	Welding and allied processes (ISO 4063)
1.1,1.2,1.4,2.2	135

Responsible welding co-ordinator(s)

Name	Qualification
Ismo Tervamäki	IWT Diploma no. IWT FI 00192
Mikko Ristimäki	IWS Diploma no. IWS FI 01810

Approval Certificate No: HEQ 6010859/C 2	Original Approval	:	6 September 2018
	Current Certificate	:	16 May 2019
	Certificate Expiry	:	15 May 2024

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CERTIFICATE OF APPROVAL

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HT LASER OY

**Uurastajankatu 13B,33710 Tampere
Finland**

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quality requirements for welding according to:

ISO 3834 – 2 : 2005

**Quality requirements for fusion welding of metallic
materials - Part 2: Comprehensive quality requirements**

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Approval Certificate No:	Original Approval	:	16 May 2019
HEQ 6010859/C3	Current Certificate	:	16 May 2019
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CERTIFICATE SCHEDULE

HT LASER OY
Uurastajankatu 13B,
33710 Tampere
Finland

ISO 3834-2 Scope of Activity

Type of products Welded, machined and surface treated parts for machinery and steel constructions

Product standards ISO 15614-11, ISO 15609-4, ISO 15610, ISO 15612, ISO 9606, ISO 14732, ISO 13920, ISO 14731, ISO 5817

Parent materials groups (ISO/TR 15608) Welding and allied processes (ISO 4063)
1,2,3.2,8.1,22,23 131,135,141

Responsible welding co-ordinator(s)

Name	Qualification
Ismo Tervamäki	IWT Diploma no. IWT FI 00192
Matti Koskinen	IWS Diploma no. IWS FI 01931

Approval Certificate No: HEQ 6010859/C 3	Original Approval	:	16 May 2019
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Tuotantokatu 2, 53850 Lappeenranta
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CERTIFICATE SCHEDULE

HT LASER OY Tuotantokatu 2, 53850 Lappeenranta Finland

ISO 3834-2 Scope of Activity

Type of products Laser, laser arc hybrid and arc welding parts for machinery and constructions of special steels and aluminium.

Product standards ISO 15614-1, ISO 15614-11, ISO 15614-14, ISO 15609-4, ISO 15610, ISO 15612, ISO 9606, ISO 14732, ISO 13920, ISO 14731, ISO 5817, ISO 13919-1, ISO 13919-2, ISO 12932

Parent materials groups (ISO/TR 15608) Welding and allied processes (ISO 4063)
1,2,3.1,3.2,3.3,8.1,10.1,10.2,10.3,22,23 131,135,141,521,521+131,521+135

Responsible welding co-ordinator(s)

Name	Qualification
Ismo Tervamäki	IWT Diploma no. IWT FI 00192
Anna Fellman	IWE Diploma no. IWE FI 00349

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