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CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

HT Laser Oy Kolhontie 88 42700 Keuruu (Finland)

Is qualified to perform welding work within the range of certification of

Certification Level CL2 according to EN 15085-2:2020 Type of activity: P (Production)

Area of Application: Manufacture of welded components with laser-welded metal sandwich panels for the

railway industry.

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments	LRC
135	1.1	t = 0.5 - 3 mm	FW, sl	
141	1.1	t = 1 - 3 mm	BW/FW, sl	LRG
52	1.1	t = 0.5 - 1.5 mm	Lap weld 0.5+0.75mm & 1.75+1.5mm	
52	1.1/1.2	t = 1.5 - 15 mm	Lap weld 1.5 to 15mm	LRG

Responsible welding coordinator (RWC):Hannu Hakamäki, Level B (EWS)Born: 1958Deputy welding coordinator (DWC):Anna Fellman, Level A (EWE) (External)Born: 1977Comments: see reverse.Sec reverse.Sec reverse

Certificate No:	LRQA/15085/CL2/076/18/3
Valid:	from 09 March 2022 to 08 March 2025
Issued on:	09 March 2022
Auditor:	Rodrigo González
IWE number:	ES-962

	pection Iberia, S.A		LRQA	
	Jose Rivero 09 March 2022	Signature:		
Ref No.:				LRQ
	Madrid Office	A member of the LRQA	Group Limited	
RQA003 11.2021		Rivero		

Managing Director of LRQA Inspection Iberia, S.A.

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General regulations (see annex)



Annex certificate No: LRQA/15085/CL2/076/18/3 HT Laser Oy Kolhontie 88 42700 Keuruu (Finland)

	42700 Keuruu (Finland)	LRQA			
	Comments: This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the	LRQ/\			
standard EN15085-2: 2020. The welding coordinators Hannu Hakamäki, Anna Fellman are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.					
	General regulations according to EN 15085-2: 2020	LRQA			
Revocation of the Certificate The manufacturer certification body issuing this certificate may revoke the certificate if: - there are justified doubts as to the proper execution of the welding work according to the stated standards,					
	 there are justified doubts as to the proper welding coordination according to the stated standards, no recognized welding coordinator is available any longer, no valid qualification test certificates for the welders and welding operators according to the specified 	LRQA			
	standards are available, - welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards, athere and division execution to the stated standards are not been entrusted with the execution of the stated standards.	LRQA			
 other conditions according to the stated standards are no longer satisfied, the manufacturer certification body was refused an opportunity to perform the annual verification, the welding manufacturer waives the certificate 					
The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.					
	Distribution list: 1. Applicant (original- Email)	LRQA			
	2. LRQA Inspection Iberia Madrid	LRQ/\			
		LRQA			
L	1 / 1 RQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.ª of the Companies Book, folio 133 sheet nº 41397, inscription. 1.ª - C.I.F A28591287 - Registered office C/Princesa 29, 19, 28008 Madrid	LRQ/\			
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	Certificate EN15085 R3 (04 Feb 2022)				

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