

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **HT Laser Oy, Rakentajantie 26  
20780 Kaarina, Finland**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

**Design and manufacturing of steel structures and products for buildings and civil engineering works.**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

**EN 1090-1:2009/A1:2011**

**Execution of steel structures and aluminium structures – part 1  
Requirements for conformity assessment of structural components.**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/HEQ/6010859/4  
Original Approval: 26 November 2014  
Current Certificate: 27 December 2023  
Expiry Date: 25 November 2026  
LRQA Notified Body Number: 2814



**Prafulla Vyas on behalf of LRQA Verification B.V.**

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2814/CPR/HEQ6010859/4**

**Manufacturer: HT Laser Oy**

**Manufacturing Location and Products :** Standard, Grade and Size :  
HT Laser Oy, Rakentajantie 26 Structural Steels EN 1090-2:2018  
20780 Kaarina, Finland up to EXC3


Design and manufacturing of steel structures  
and products for buildings and civil  
engineering works.

**Parent material groups:** Welding and allied Processes (ISO 4063)  
**1, 2, 3.1, 3.2, 8.1** **135, 521**

**Responsible Welding Coordinators(s):** Qualifications:  
Juha Kauppila IWE, Cert.no. IWE FI-00090, Level C

**CE marking method:** 2, 3a, 3b

**Schedule Issue:** 4  
**Date of Schedule Issue:** 27 December 2023  
**LRQA Notified Body Number** 2814

  
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